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RBE350A93-3302-02-3

Job Sheet 179415



Part No: RBE350A93-3302-02-3

Job Qty: 40 ea

Part Name: Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/23/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A93-3302-02-3 REV:11 IPP REV A 18.01.30 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	7/23/18	7/23/18	0.00	0.00	Start Up Machining-4		JB 18-08-11
120	CNC Lathe	40 pcs	7/23/18	7/23/18	0.00	2.67	MORI SL-154		JB 18-08-11
130	QC	40 pcs	7/23/18	7/23/18	0.00	0.00	QC2 Machining-5		JB 18-08-11
140	CNC Vertical Machining	40 pcs	7/23/18	7/23/18	0.00	4.00	MORI NV5000-1		JB 18-08-11
150	QC	40 pcs	7/23/18	7/23/18	0.00	0.00	QC2 Machining-2		JB 18-08-11
160	QC	40 pcs	7/23/18	7/23/18	0.00	0.00	QC8 Machining-5		JB 18-08-13
170	Packaging	40 pcs	7/23/18	7/23/18	0.00	0.00	Packaging3-2		JB 18-08-13
180	QC21-SA	40 Ea	7/23/18	7/23/18	0.00	0.00	QC21		JB 18-08-13

Part Op 120 - 1-Machine as per folio FB911 FOLIO REV: _____ DWG REV: _____ 2-Debur
 Descriptions: 140 - 1-Machine as per folio FB911 FOLIO REV: _____ DWG REV: _____ 2-Debur
 170 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.250	303 Round Bar 0.250"	15.4000 ft (.385 ea)	90-Start up Operation	5090362

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.250	15	39	0

Part Specifications

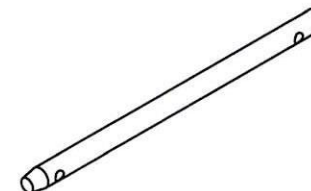
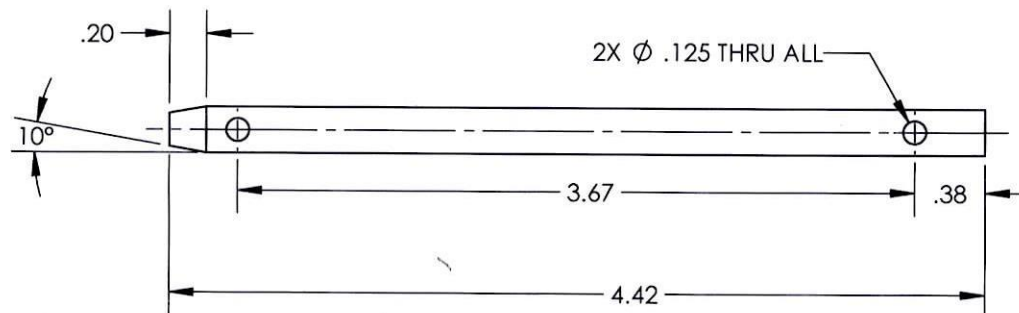
Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		-3 SHORTENED PIN BY 3/8 ON BOTH ENDS.	10/6/2009	WP	DW
10	17-0003	-3 CH'D DIM WAS Ø.25 IS Ø.250 (S.F. -1).	2/28/2017	RJC	SM

Ø.250
(S.F. -1)



(-3)

PIN

DART AEROSPACE	
TITLE T/R HUB LOCK WRENCH	
DWG NO. RBE350A93-3302-02-3	REV 11
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 6°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER AS350/355
SCALE 1:3	DATE 10/20/2008
SHEET 3 OF 4	



Container No: S101665



Part: RBE350A93-3302-02-3

Job No: 179415

Serial No/Batch: S101665

Revision: 11

Inspector:

Exp Date:

Instructions:

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Date: 08/13/18